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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 242 Publisher: Mechanical Industry Press Pub. Date :2009-04. production logistics of modern electrical control system debugging and maintenance is based on China Mechanical Industrial Education Association. the National Vocational Training Teaching Professional Committee of the Steering Committee organizations to develop mechanical and electrical technicians prepared teaching plans and curricula. The materials include the following: the basic concept of modern logistics. TVT-300E teaching of modern production and logistics operations training system profile. programmable logic controller. robot handling assembly systems. automatic buffer recognition system. code plate stacking systems. automated three-dimensional warehouse system structure and control. modern production system bus control operation of the logistics. repair and maintenance. Appendix in the book there is the logistics system parameter settings of the equipment. electromechanical integration equipment. electrical and pneumatic components and content of graphic symbols. This set of teaching materials and outline plan is based on national occupational standards; in the requirements for technicians to develop content based on the job. the necessary. sufficient for the degree. in line with the characteristics of vocational education and laws of this set of materials with all electronic teaching. including teaching plans and outlines. exercises and answers. for advanced technical schools. technician colleges. higher vocational colleges to use. Contents: Preface Chapter 1 Introduction Section of the basic concepts of modern logistics. the concept of two logistics. logistics the development of three technology. modern production logistics operating system critical applications of modern technology. Section tvt-3000e production logistics operations training system teaching Introduction to an overview of two. tvt-3000e equipment. basic composition. structure and function of three logistics plant s technical characteristics of the programmable logic controller Chapter II Section Siemens s7-200 series programmable logic controller...



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